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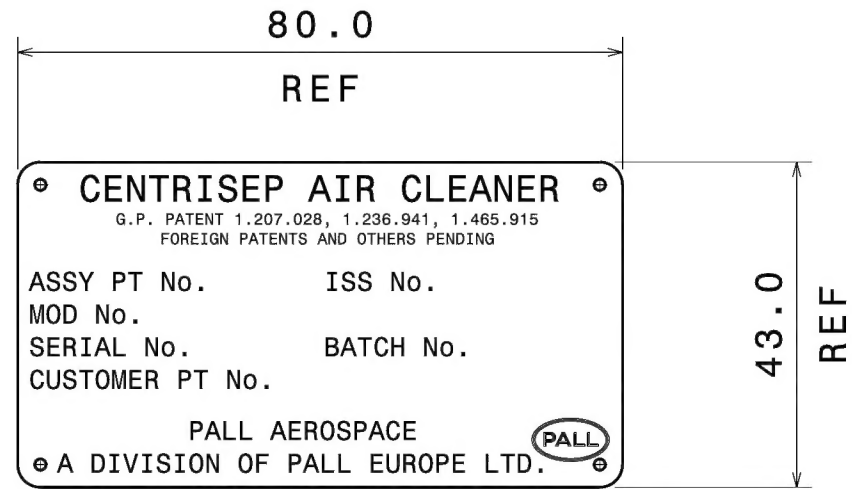
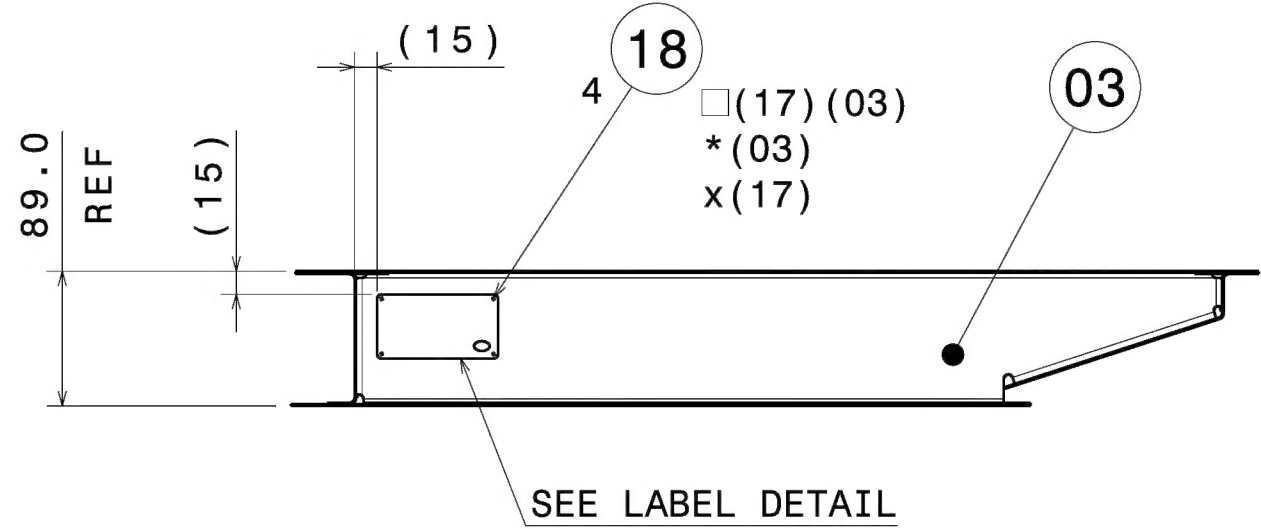
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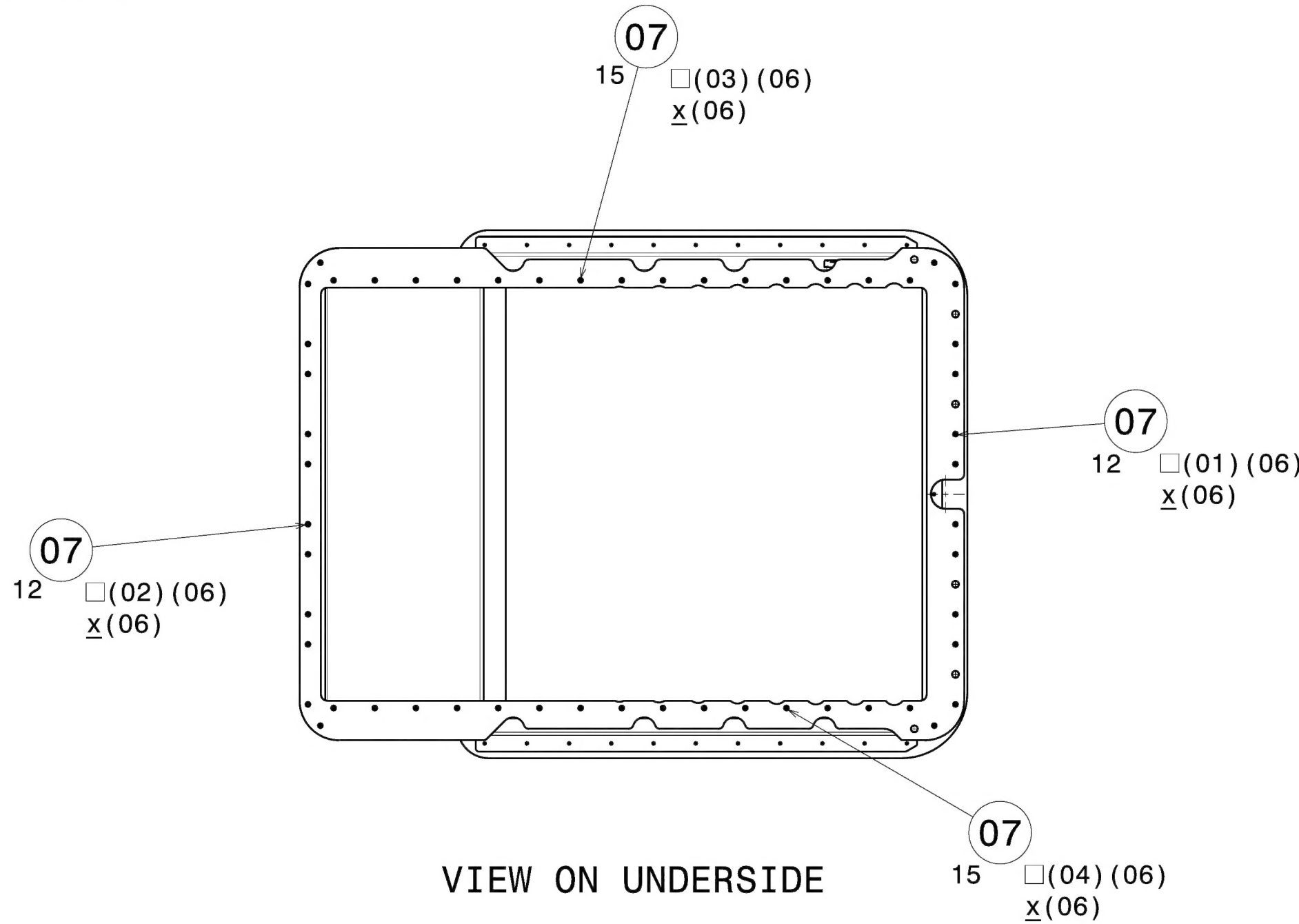
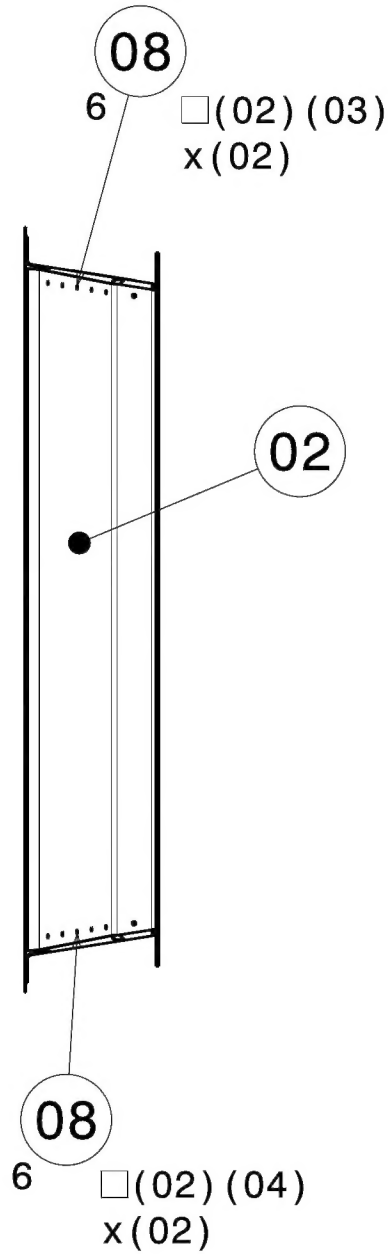
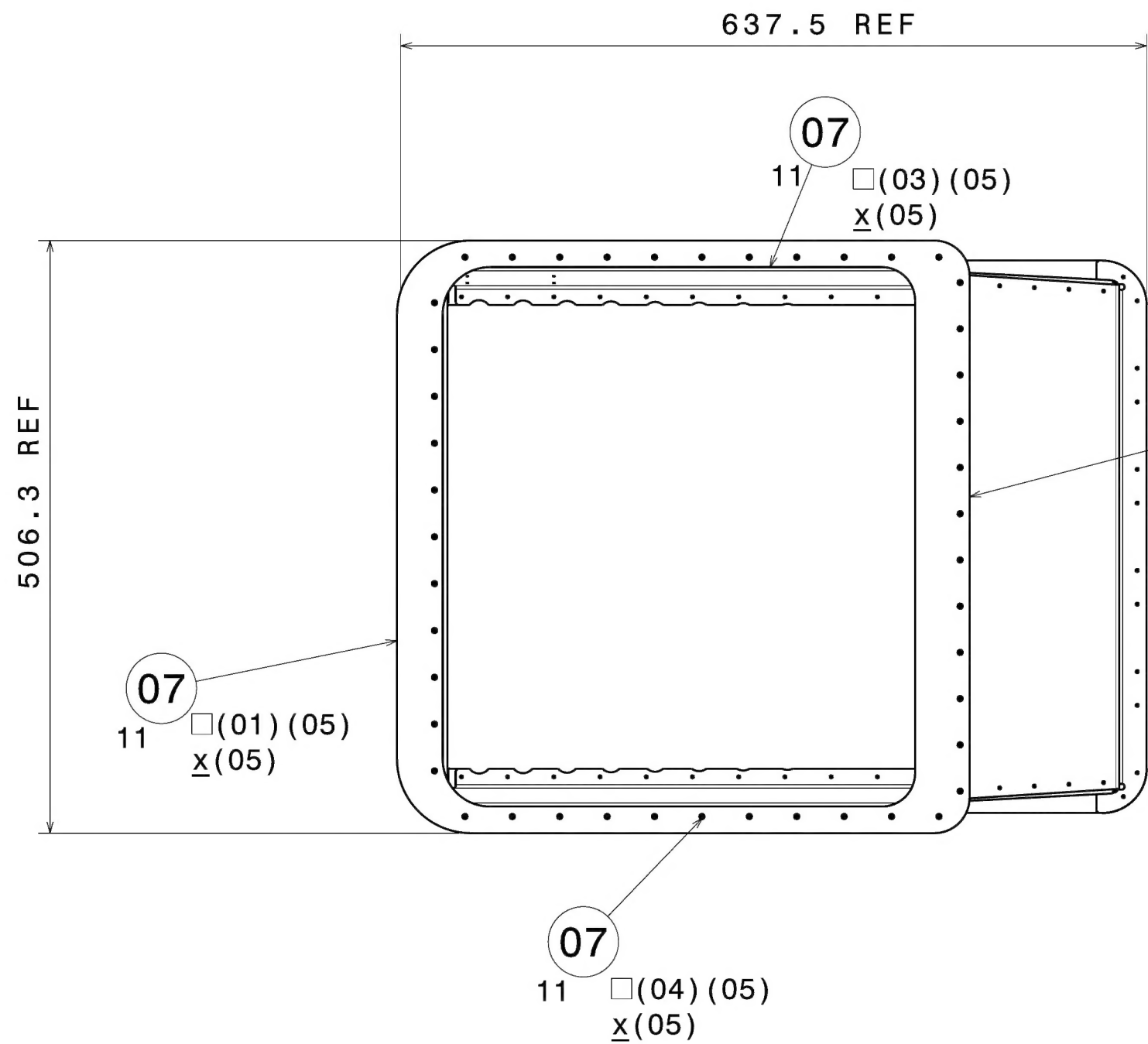
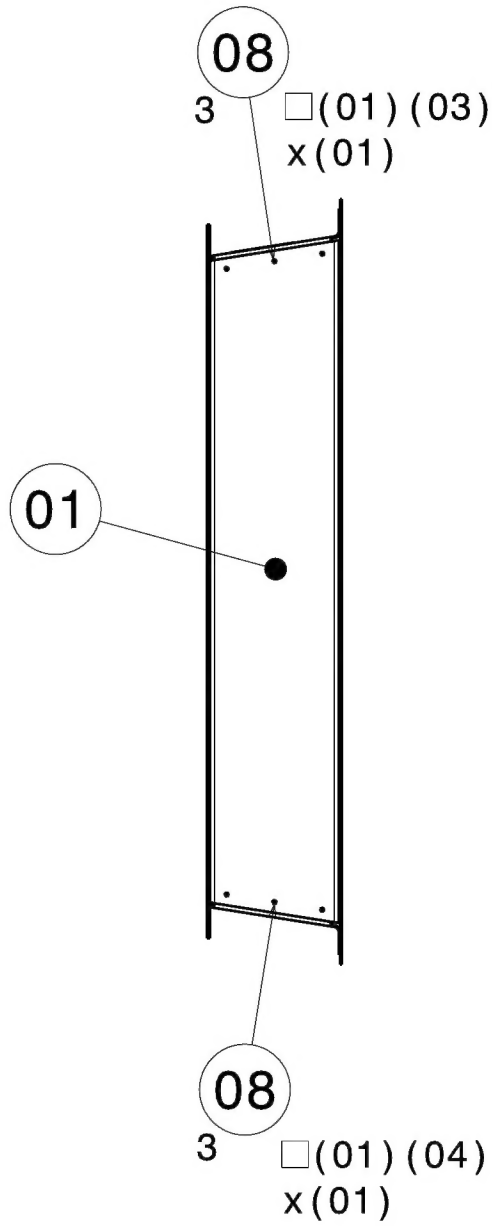
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DRG NO		QB21310	SH	A	A	ISS	22
ZONE	ISS	DESCRIPTION		DATE		APPROVALS	
ALL	22	VIEWS UPDATED TO DISPLAY CHANGES IN PARTS ECR R39149 INCORPORATED		1 APR 2014		MODIFIED BY MITCHEM	
		CHANGE CODE: P1		3 APR 2014		DRG CHCK: T CLARK	
						PROJ ENGR:	
						MFG ENGR:	
						TECH APPL:	
						DSGN APPL:	
				3 APR 2014		DSGN APPL: D P SMITH	

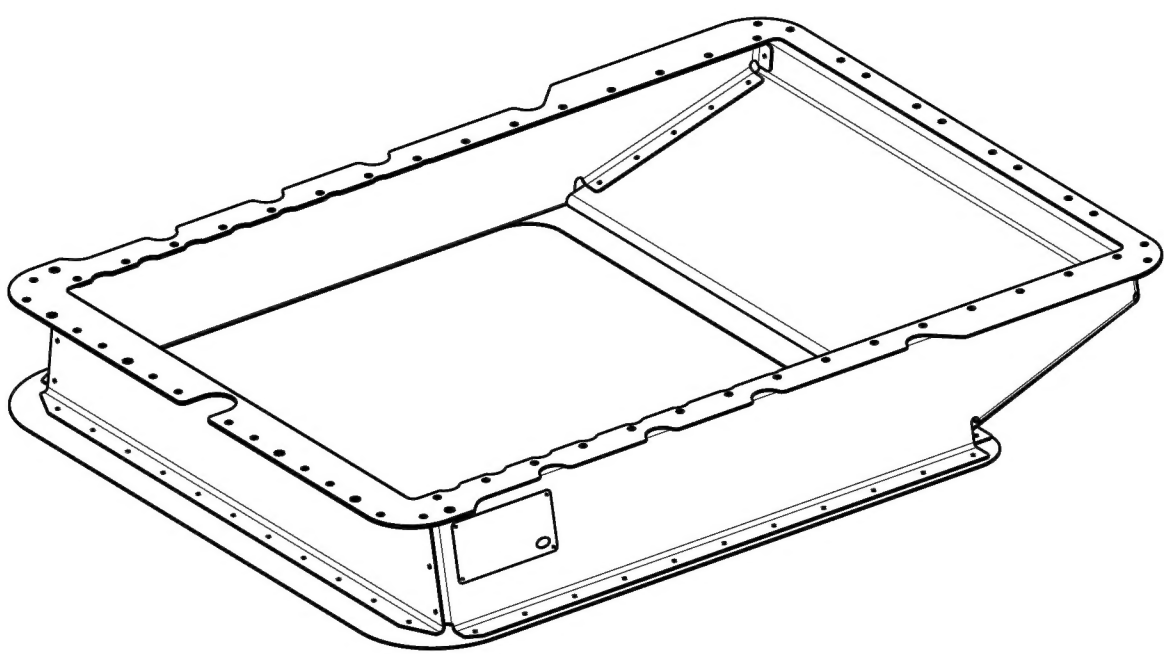


### LABEL DETAIL

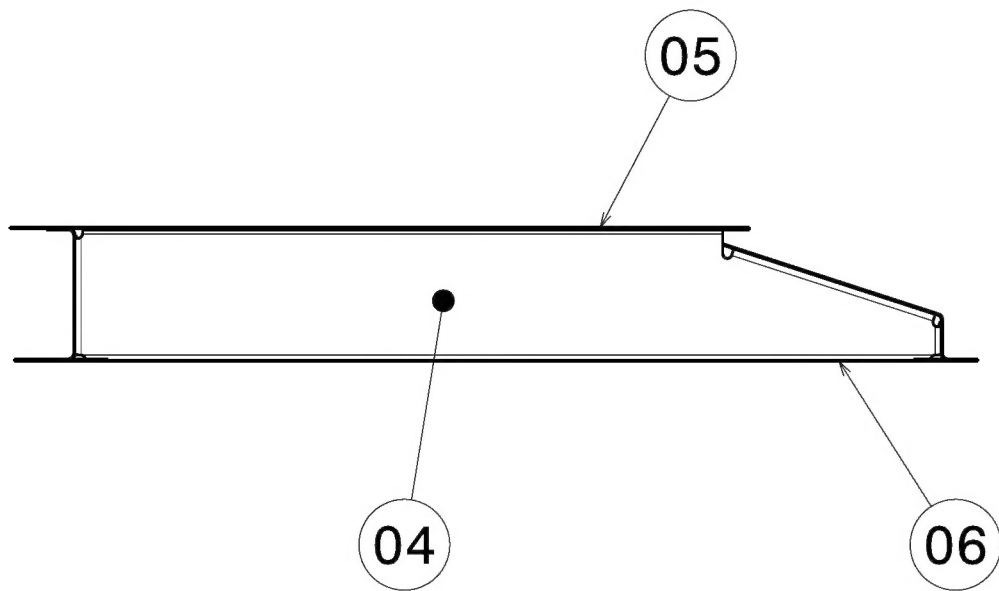
SCALE: 1:1  
ETCHED WITH ASSY P/N,  
ISSUE AND BATCH NO. WHERE SHOWN



### VIEW ON UNDERSIDE



### ISOMETRIC VIEW N.T.S.



### NOTES:

1. FINISH: PRIOR TO FINAL ASSEMBLY, ENSURE ALL PARTS ARE PRIMED AND FINISH PAINTED USING REFS 11-16 IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.
2. ASSEMBLE AS SHOWN. ALL INTERFACING FLANGES AND RIVETS ARE TO BE WET SEALED USING REF 09
3. RIVET HOLES TO QD1028. RIVET TO QD5104.
4. COAT MATING SURFACES WITH REF 09.
5. FILL LARGE HOLES AND BEND RELIEFS WITH REF 10.

- - RIVET TOGETHER REF ()
- \* - SPOT THRU' REF ()
- + - OPEN OUT HOLES IN REF ()
- x - HEAD ADJACENT TO REF ()
- ⌵ - CSK ADJACENT TO REF ()

PART MARK  
TO QD5016  1 & 4

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CAD LOCATION  
UKEH\_CATDRW-131080